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# PRODUCT DATASHEET A2 STAINLESS STEEL DOME HEAD SCREW

### **Product Details**

Designed for: Fixing to aluminium substrates

Head style: Dome head, low profile

Drive bit: Torx 25

Thread form: Single coarse thread

Drill point: TEK 3

Material grade: A2 stainless steel

# Metal framing tek screw range

Product Code	Size	Drill Point	Effective Thread Length	Drilling Capacity	Head style	Aluminium Thickness
SSLP4.8-19-3	4.8x19mm	TEK 3	FULL	1.2 – 4.0mm	Dome	1.2 – 4.0mm

### **Technical Data**

Hardness Rating (Vickers scale)				
Diameter	Surface Hardness	Core Hardness		
4.8mm	341.2 HV0.3	202.4 HV0.3		

Ultimate Mechanical Performance			
Diameter	Tensile Strength	Shear Strength	
4.8mm	7.9kN	5.0kN	

TEK 3 range – Unfactored pull out values							
Diameter	Drill point	Steel Thickness					
		1.5mm	2.0mm	2.5mm	3.0mm	3.5mm	4.0mm
4.8mm	TEK 3	0.8kN	1.2kN	1.5kN	1.9kN	2.0kN	2.6kN

# **ABOUT OUR TESTING**



All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.

## **Testing Procedures**



7485

Test/ Parameter	Standard/ Method/ Procedure		
Ultimate Tensile	ISO 6892-1: 2009 "Metallic materials – tensile testing – Part 1: Method of test at room temperature".		
Ultimate Shear	MIL-STD-1312-13 "Military Standard: Fastener test method (Method 13) Double shear test".		
Pull Out (Withdrawal Force)	<b>EN 14566: 2009</b> "Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".		
Pull Over	EN 14592: 2008 "Timber structures. Dowel type fasteners. Requirements".		
Hardness	ISO 650 7-1: 2005 "Metallic materials – Vickers hardness test – Part 1: Test method".		
Corrosion Resistance	EN ISO 9227: 2012 "Corrosion tests in artificial atmospheres. Salt spray tests".		
Drilling Time Test	EN 14566: 2009 "Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".		

Laboratory Contact Details

**Evolution Testing & Analytical Services** 

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